



EcoVantage Kraft Classic

Benefits

- Natural appearance with fresh fibre, bottom with recycled fibre
- Minimum 50% recycled content guaranteed
- Balanced fibre content for optimal performance and recyclability
- Better branding options with fresh paper as top ply
- Good strength and printability

End-uses

- Dry food packaging
- Grocery bags for supermarkets
- Home fashion
- Food delivery



Management Systems / Certifications		Food Contact Approvals
ISO 9001:2015 ISO 14001:2015 ISO 45001:2018 BRSGS Packaging Materials, Issue6, 2019*	PEFC-CoC FSC	German BfR Recommendation XXXVI Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch.I (1. October 2021) Source Reduction Council of CONEG Direct contact with dry, moist and fatty foods

* 5 outer reel layers and 5mm of reel edges are considered as wrapping for purpose of EcoVantage grades

Technical Values

Properties	Unit	Method	Typical values						
			70	80	90	100	110	115	120
Basis weight	g/m ²	ISO 536	70	80	90	100	110	115	120
Burst strength	kPa	ISO 2758	270	314	337	362	378	381	391
Tensile strength MD	kN/m	ISO 1924-3	6,3	7,2	8	8,8	9,7	10,2	10,6
Tensile strength CD	kN/m	ISO 1924-3	2,7	2,9	3,2	3,5	3,8	3,9	4
Tear strength MD	mN	ISO 1974	560	640	675	750	825	870	900
Tear strength CD	mN	ISO 1974	700	800	855	950	1045	1100	1140
Gurley	s	ISO 5636-5	60						
Cobb ₆₀	g/m ²	ISO 535	30						
Moisture	%	ISO 287	7,8						

The table above shows typical values for certain basis weights. The applied testing method standards always refer to the latest version of released version of the standard in reference to the issue date of Technical Data Sheet.

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www.mondigroup.com

Test conditions:
ISO 187 : 1990
(23 C ± 1 C/RH 50% ±2)